ADVIK P14	TPM CIRCLE N TPM CIRCLE N DEPT :- Q.A	IO :- 3 IAME :		ACTIVITY LOSS NO. / STEP RESULT AREA	KK P	<b>QM</b> Q	PM DEF:-A		HE C	OT D	DM S	E&T M	KAIZEN	N IDE/	SHEET	
CELL :- A 247 BKTCEL				INE / STAGE :- S		,	DEFA						: Tappin	9		
KAIZEN THEME -To avoid A247 BKT M8x1.25 Tapping oversize		IDEA:-O-ring to be replace.														
			COUN	ITERMEASURE:- 1)	O-r	ing t	o be						RK	88 No. 0 No.		
WIDELY/DEEPLY:-		replaced.								TARGET         0 No.           KAIZEN START         05.02.2015						
PROBLEM / PRESENT STATUS - A247 BKT M8x1.25 Tapping oversize .		2)Spare tapping attachment to be kept .						. <b>K</b>	<b>KAIZEN FINISH</b> 10.05.2015							
											N FII					
									_			BERS :- Ritesh Bho	l Viiav w	aluni		
		100								<u>  '</u>	iana c	ugic,ii	itesii biio	i, vijay v	aiuiij	
		A								В	ENEF	ITS :-				
											Cı	ustor	nt Re-oco mer Com e COPQ. IZEN SUS	plaint.		
BEFORE			AFTER								WHAT TO DO-Check point to be added in Supervisor check					
		BEFORE						AF	TER	<b>`</b>				•		
WHY - WHY ANALYSIS	<u> </u>	BEFORE	RESUL	Л:-				AF	TER	<b>`</b> ⊣ a	dde	d in		•		
WHY - WHY ANALYSIS Why 1 - A247 BKT Noversize.			RESUL	Т:-				AF	TER	` a s H	dde heet lOW	d in : t . ' TO !		sor che	eck g	
<b>Why 1</b> – A247 BKT <i>N</i>	M8x1.25 Tappi	ing	RESUL	Т:-				AF	TER	` a s H	dde heet lOW	d in : t . ' TO !	Supervis	sor che	eck g	
<ul><li>Why 1 - A247 BKT Noversize.</li><li>Why 2 - Play in tap</li><li>Why 3 - Tapping of</li></ul>	M8x1.25 Tappi oping attachn attachment C	ing nent . )-ring		currently ch	ecl	· 10	00%			a s H F	idde heet IOW REC	d in : t . ' TO   QUEN	Supervis	sor che Auditin	eck g nonth	
Why 1 – A247 BKT Noversize.  Why 2 – Play in tap	M8x1.25 Tappi oping attachn attachment C	ing nent . )-ring			ecl	· 10	)0%			s F	idde heet lOW REC	d in to	Supervision By ANCY: on	Auditin	g nonth IG KAIZEN	
Why 1 - A247 BKT Noversize.  Why 2 - Play in tap  Why 3 - Tapping of wear out . Spec 2	M8x1.25 Tappi  oping attachn attachment C 25.7 actual 25	ing nent . )-ring 5.46 .			ecł	x 10	00%			A S S F F	OST I	d in a	Supervis  DO: By A  NCY: on	Auditin	g nonth IG KAIZEN OTAL COST IN RS	
Why 1 - A247 BKT Noversize.  Why 2 - Play in tap  Why 3 - Tapping of wear out . Spec 22	M8x1.25 Tappi  oping attachn  attachment C 25.7 actual 25  ng attachment C 7 actual 25.46.	ing nent . )-ring 5.46 . O-ring			ecł	· 10	00%			A S S F F	OST I	MCUF	DO: By ANCY: on	Auditin	G KAIZEN OTAL COST IN RS	
Why 1 - A247 BKT Noversize.  Why 2 - Play in tap  Why 3 - Tapping of wear out . Spec 2	M8x1.25 Tappi  oping attachn attachment C 25.7 actual 25  ng attachment C 7 actual 25.46.  DATE:- 05.02.20	ing nent . )-ring 5.46 . O-ring			ecł	x 10	00%			a s s H F	OST I ATERIA IN F	MCUF	DO: By ANCY: on	Auditin	g nonth IG KAIZEN OTAL COST IN RS	