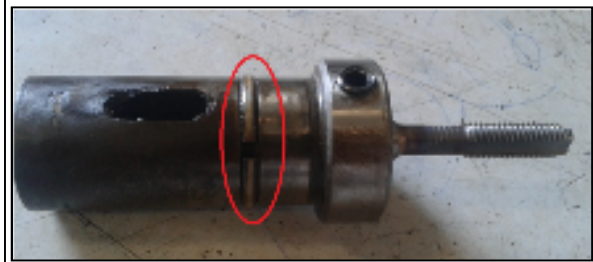


CELL :- A 247 BKT CELL NAME:- BKT	MACHINE / STAGE :- SPM A2	OPERATION : Tapping
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KAIZEN THEME -To avoid A247 BKT M8x1.25 Tapping oversize

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS -A247 BKT M8x1.25 Tapping oversize .



BEFORE

WHY - WHY ANALYSIS :-
Why 1 – A247 BKT M8x1.25 Tapping oversize .
Why 2 –Play in tapping attachment .
Why 3 – Tapping attachment O-ring wear out . Spec 25.7 actual 25.46 .

ROOT CAUSE- –Tapping attachment O-ring wear out . Spec 25.7 actual 25.46 .

REGISTRATION NO. & DATE:- 05.02.2015

REGISTERED BY :- Ganesh Padwalkar

MANAGER’S SIGN :- Sunil kinkar

IDEA :- O-ring to be replace .

COUNTERMEASURE:- 1) O-ring to be replaced .
 2)Spare tapping attachment to be kept .

BENCHMARK	88 No.
TARGET	0 No.
KAIZEN START	05.02.2015
KAIZEN FINISH	10.05.2015
KAIZEN FINISH	

TEAM MEMBERS :-
 Nana ugle,Ritesh Bhol,Vijay walunj

BENEFITS :-

1. Prevent Re-occurrence of Customer Complaint.
2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO-Check point to be added in Supervisor check sheet .
HOW TO DO: By Auditing
FREQUENCY : once in month

COST INCURRED FOR MAKING KAIZEN		
MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
---		-----	NA	-----

RESULT :-

Currently check 100%